



18620 Hobson Street P.O. Box 155 Whitehall, WI 54773

> 715-538-4353 Fax 715-538-2301

January 30, 2001

Jim Loock, Chief Electric Engineer Public Service Commission 610 N. Whitney Way P.O. Box 7854 Madison, WI 53707-7854

RE:

In the Matter of Filing Plans for Appropriate Inspection and Maintenance, PSC Rule 113.0607.

Dear Mr. Loock:

Enclosed for filing are 3 copies of WHITEHALL ELECTRIC UTILITY's Preventative Maintenance Plan detailing inspection maintenance schedules, condition rating criteria, corrective action schedules, record keeping procedures and report filing schedules as documented in this rule.

Mary Framm

Very truly yours,

Gary Fromm Superintendent

**Enclosures** 

RECEIVED

FEB 05 2001

**Electric Division** 

# PREVENTATIVE MAINTENANCE PLAN

# WHITEHALL ELECTRIC UTILITY

FILING DEADLINE FEBRUARY 1, 2001 January 30, 2001

Gary Fromm 18620 Hobson Street Whitehall, Wi. 54773 715-538-4353 gfromm@wppisys.org

**RECEIVED** 

FEB 0 2 2001

**Electric Division** 

This plan was prepared by the MEUW work group for PSC Rule 113.0607 for use by the 82 municipal electric utilities in Wisconsin and endorsed by PSC staff as meeting the requirements of Rule PSC 113.0607.

### TABLE OF CONTENTS

_	·	Page
I.	Preventative Maintenance Plan	2
II.	Inspection Schedule and Methods	2
III.	Condition Rating Criteria	3
IV.	Corrective Action Schedule	4
V.	Record Keeping	4
VI.	Reporting Requirements	4
VII.	Distribution - overhead inspection guide	5
VIII.	Distribution – underground inspection guide	8
IX.	Substation - Monthly inspection guide	10
X.	Substation – Annual Inspection Guide	18
XI.	Transmission - Annual Inspection Guide	20
XII.	Transmission – 5 Year Inspection Guide	21
	FORMS	
OVER	CHEAD DISTRIBUTION INSPECTION FORM	7
UNDE	ERGROUND DISTRIBUTION INSPECTION FORM	9
MON	THLY SUBSTATION INSPECTION FORM	13 – 17
ANNU	JAL SUBSTATION INSPECTION FORM	19
	JAL TRANSMISSION INSPECTION FORM	22

**EVERY** 

COUEDINE			- : 2101
SCHEDULE:	MONTHLY	ANNUAL	5 YEARS
Transmission (≥69Kv and above)		X	X
Substations	X	X	
Distribution (OH & UG)			X

The inspection of Distribution facilities will be by individual substation circuits on a 5-year cycle such that the entire system will be inspected every 5 years. Inspector instructions for inspecting all facilities and forms are included with the plan.

METHODS: Five criteria groups will be used to complete the inspection of all facilities.

- 1. <u>IR</u> infrared thermography used to find poor electrical connections and/or oil flow problems in equipment.
- 2. <u>RFI</u> Radio Frequency Interference, a byproduct of loose hardware and connections, is checked using an AM radio receiver.
- 3. <u>SI</u> structural integrity of all supporting hardware including poles, crossarms, insulators, structures, bases, foundations, buildings, etc.
- 4. <u>Clearance</u> refers to proper spacing of conductors from objects, trees and other utility cables.
- 5. <u>EC</u> equipment condition on non-structural components such as circuit breakers, transformers, regulators, reclosers, relays, batteries, capacitors, etc.

# VII DISTRIBUTION - OVERHEAD INSPECTION GUIDE

### **STRUCTURE**

- Pole Condition
- Pole Leaning
- Crossarm Condition
- Insulators, Deadend, Pin
- Excess Fill or Soil Removal
- Pole Steps
- Grounds Intact
- Ground Molding
- Down Guys
- Guy Markers
- Guy Bonding/Insulator
- Signage Location Number, Warning Sign
- Customer Equipment
- Conductor
- Tie Wires
- U Guard/Conduit Condition

### **EQUIPMENT**

- Transformers
  - ✓ Oil Leaks
  - ✓ Bushing Condition
  - ✓ Grounding/Bonding
- Capacitors
  - ✓ Fuses Blown
  - ✓ Bushing Condition
  - ✓ Oil Leaks
  - ✓ Tank Bulged
  - ✓ Switches, Oil, Vacuum
  - ✓ Control Conduit/Wiring
  - ✓ Grounding/Bonding
- Switches GOAB, Inline, Disconnect
  - ✓ Insulator Condition
  - ✓ Operating Handle/Locks
  - ✓ Linkage
  - ✓ Grounding/Bonding
  - ✓ Switch Number
- Cutouts
  - ✓ Insulator Condition
  - ✓ Fuse Size Tag

5
$\overline{\alpha}$
$\overline{}$
FO
Ž
NO.
二
PECT
ш
Ω.
$\overline{S}$
Z
_
Ž
O
戸
$\dot{\Box}$
m
$\overline{\sim}$
뜨
$\Gamma$
$\stackrel{\sim}{=}$
₹
Ш
I
OVERHEAD DISTRIBUTION I
Ш
>
O

	<u></u>	_							τ-						_														
					γa	betoe	Con																						_
Ckt				pətəə.	noO	mətl s	Date																					+	
Inspected by Sub	COMMENTS		Rating Criteria	0) Good Condition	2) Non-critical Maintenance Required	3) Priority Maintenance Required (4) Urgent Maintenace Required																							
ı	Ш	ē	Sarance	on Cle	iteair	ามเกา	တ	7		$\dagger$	$\dashv$		$\dagger$	+		+	$\dashv$	_	╁╴	+	+			+-	-		-	+	$\dashv$
	CLEARANCE		eys	IIA , st	Roac	, ests,	48			T	$\neg$		十	$\forall$		+-	+		$\dagger$	+	$\dashv$	-	_	+	+		├	+	$\dashv$
	AR	L	S	rance	Clea	gnibli	пB			T	$\top$		T	$\dashv$		+	$\forall$		+		+			╁	+		-	+	$\dashv$
Date	1 3		saoue	Clear	∍ni⅃	puno	Gr			$\top$	寸			$\top$		+	+		╁╴	+				+	+		-	+-	$\dashv$
Da		L				inT əs				T			Ť	$\top$		T	$\dagger$		$\vdash$	╁	+	$\dashv$		+	+		_	+-	$\dashv$
	1.	L			thgi	J jəə.	ns	T		T	$\top$		$\vdash$	$\top$		† -	$\top$	_	$\vdash$	+-	+	$\dashv$		+-	+	_		┼	$\dashv$
					tors	snim	ĐΤ			Γ	$\top$			$\top$			$\top$	_	Ħ	+	$\dashv$	$\dashv$		+	+-	_		+	$\dashv$
	EQUIPMENT	L			S	rester	ηA							$\top$			$\top$			+	$\top$	_		╁╌	+-			╁╴	$\dashv$
						stuoti	כי				T			1			$\top$			1	+	$\dashv$		†-	+	$\dashv$		╁	$\dashv$
Σ	<u>H</u>	L			S	ədətiv	۸S							1			$\top$		T	+	+	$\dashv$		$\vdash$	+-	-		$\vdash$	$\dashv$
<u> </u>	<u></u>				rmer	oìsna	1T							1		<u> </u>	$\dagger$			+	╅	$\dashv$		1	+	$\dashv$		+-	$\dashv$
<u>H</u>	ļ	L			эск	L CP	Ы			Γ				$\top$			+		<del>                                     </del>	+	十	$\dashv$		+-	+	$\dashv$		╁─	$\dashv$
Z		L		) tiubr							$\top$			$\top$			$\dagger$			+	+-	$\dashv$		┢	┿	$\dashv$		┼	$\dashv$
$\succeq$		L		iT br										T			1			$\dagger$	+	十		-	╁╴	┪		$\vdash$	$\dashv$
ပ		L.		mqiup										T			$\top$			T	$\top$	十			十	$\forall$		<del> </del>	1
<u>Т</u>	쀭	_		пвW.													1				十	$\dashv$			+-	+		$\vdash$	1
S	STRUCTURE	<u> </u>		siusn													T				1	$\top$			$\top$	十			1
=	2		Narkers														Τ								Ť	$\dagger$			1
5	STR		gniblol	act, M							L						Τ					T			1	$\top$		$\vdash$	1
≝						S əlo																				$\top$			1
ვ						o) lio	_	$\bot$			_	$\Box$					Γ	$\exists$			$\top$	$\top$			1	1			1
₽				G, 3C				$\bot$	$\bot$		$\perp$						Γ				$\top$	$\top$	7			†			İ
=	}			dibno:					_						$\Box$			T				$\top$	$\neg$			十			
<u> </u>			guinse	97/uoi	tibno	O elo	4_	$\perp$	_		$oldsymbol{\perp}$	$\downarrow$		L							П	T	T			T		-	İ
OVERTIES DISTRIBUTION INSPECTION FORM	MAP AREA					IOCATION																							

MEUW - Preventative Maintenance Plan Format

	ı			- 1	- 1		1	ı	1	1 _			T							_
			orrected By	20																
.=			ate Item Corrected	'a																
Sub Circuit	O. D. L.	COMMENIS	Rating Criteria  1) Good Condition 1) Good Condition 2) Non-critical Maintenance Required 3) Priority Maintenance Required 4) Urgent Maintenace Required																	
by	IR / RFI Scan		hiority URD Transformers, Bushings and ank heating												1	1	$\dagger$		+	_
Inspected by	IR/R		<b>Nain Three Phase Feeders</b> , Risers & Switchgear	\$ #										1		1	1	$\dagger$	1	_
lnsp			Switches, Signage, Insulators, Security, inkage, Ground, Bonds												1		1	1	$\top$	_
	ENT		Secondary Pedestals. Connections			T	1		1			-	$\top$	+	$\top$	1	$\top$	$\dagger$	+	
<u>f</u>	EQUIPMENT		Primary Pedestals, Elbows, Grounding, Bonds, Junction cond.														+	1	+	_
ORM Date		,	<b>Transformers</b> , Leaks, Bushings, Grounding,Bonds,Elbows, Arrestors, Cable cond, Connections	1 1																
N FC		L	Pad / Vault Condition												T	+	+	$\dagger$	†	1
CTIO		_	Signage													T	T	1	+	1
SPE	Æ		sqsD \ sbioV	$\perp$		L											T		T	1
Z Z	STRUCTURE		Numbering				L												T	1
JTIO	STR		Grade / Accessibility	$\perp$			_	L												1
RIBI			Security	$\downarrow$				_										Γ		1
DIST			Level / Leaning								$\perp$									
ON	H	_	Enclosure Condition				_			_		_								
UNDERGROUND DISTRIBUTION INSPECTION FO	MAP AREA		EQUIPMENT																	

# IX SUBSTATION - MONTHLY INSPECTION GUIDE (con't)

# FEEDER CIRCUIT BREAKERS / RECLOSERS

- OPEN/CLOSED indicator
- CHARGED/DISCHARGED indicator
- Cabinet light
- Cabinet heater
- Operations counter
- Bushings and supports
  - ✓ Cracks or chips
  - ✓ Rust or dirt
- Line and load side disconnect switches
  - ✓ Labeled properly
  - ✓ Aligned properly
  - ✓ Handles grounded
- Emergency trip button
- Oil level gauge
- Tank oil leaks
- Reset switch
- Cabinet contamination
- Vents clean
- Gas pressures for GCBs

### HIGH AND LOW VOLTAGE BUSS WORK:

- Bushing, insulator, arrestor, and support insulators
  - ✓ Chips or cracks
  - ✓ Rust or dirt
- Bird nests
- Potential transformers bushings
  - ✓ Cracks or chips
  - ✓ Rust or dirt
- Cable terminators
  - ✓ Leaking fluid
  - ✓ Cracks or chips

### **MANUAL SWITCHES:**

- Properly labeled
- Ground connections
- Positioning and alignment
- Bushing and support insulators
  - ✓ Cracks or chips
  - ✓ Rust or dirt

### **MOTOR OPERATED SWITCHES:**

- OPEN/CLOSED indicator
- Properly labeled
- Cabinet heater
- Operations counter

MONTHI	YS	LIBSTAT	ION	INIC	DE	CTIC	ON FORM	
INSPECTED BY:		OBOTAT	1014	1143	F E '	GIIC	JN FURIN	
DATE:			-			<u></u> -		
SUBSTATION:								
			<del></del>	<del></del> -	<del></del>			
TRANSFORMER MAIN TANK		RATING:	0 1	2	3	4	(Circle One)	
inspected	x		COMME	NTS	<del></del>		DATE	CORRECTE
Oil in Bushings							CORRECTED	BY
Bushing and Arrestor								
Oil Leaks				<del></del>		· · · · · · · · ·		
Main Tank			<del></del>					
Sample Valves								
Radiators					·····			
Radiator Bank								
Tank Pressure								
Tank Oil Level					<del></del>			
Temperature Gauge								
Cooling Fans								
					· · · · · · · · · · · · · · · · · · ·			
						·		
TRANSFORMER LTC or VOLTAGE REGULATORS		RATING:	0 1	2	3	4	(Circle One)	
Tank Oil Level				·				
Orag Hand Positions								
Cabinet Light								
Operation Count								
ank Pressure								
Cabinet Heater			···.					
abinet Contamination								
			······································					
							-	
							+	
							<del>                                     </del>	

MONTHLY	S	JBSTATION INSPECTIO	N FORM	
INSPECTED BY:		20110	IN I OIVINI	
DATE:				
SUBSTATION:	_			
FEEDER CIRCUIT BREAKER /	_			
RECLOSER	_	RATING: 0 1 2 3 4	(Circle One)	
inspected	x	COMMENTS	DATE (	CORRECTED
OPEN/CLOSED Indicator	Γ		CORRECTED	BY
CHARGED/DISCHARGED Indicator	Π			<del></del>
Cabinet Light				
Cabinet Heater				
Operations Counter				
Bushings and Supports				
Line and Load Side Disconnect Switches				
Emergency Trip Button			+	
Oil Level Gauge				
Tank Oil Leaks			<del> </del>	
Reset Switch				
Cabinet Contamination			<del> </del>	
Vents Clean			<del> </del>	
Gas Pressures for GCBs	_			
	_			
	$\dashv$			
	$\dashv$			
	$\dashv$			
	$\dashv$			
	+			
	$\dashv$			

MONTHLY	SU	IBSTA1	101	V IN	ISI	PE	CTIC	ON FORM	
INSPECTED BY:		-	<del></del>					ort i Ortivi	
DATE:									
SUBSTATION:									
CONTROL HOUSE/MISCELLANEOUS	5	RATING	: 0	1	2	3	4	(Circle One)	
inspected	x		COI	MMEN	ITS			DATE CORRECTED	CORRECTED
Clock Displays Proper Time								CORRECTED	BY
AC/DC Load Center Breakers									
Room Temperature									
Rodents									
Panels Labeled Properly									
Panel Lights		-							
Annunciator Panel									
Panel Meters		· · ·							
SCADA System RTU									
SCADA Alarms									
Position Indicators Agree				<del></del>					
Relay Target Information						<del></del>			
Emergency Contact Directory & Dialtone for Phone									
Safety Equipment								<del></del>	
BATTERY		RATING:	0	1	2	3	4	(Circle One)	
iquid Levels									
Proper Float Voltage on Charger & Battery									
Specific Gravity in Pilot Cell									
Personal Protective Equipment		· · · · · · · · · · · · · · · · · · ·			—				
Connection Corrosion	_								
eaking Cells									
ated Solution in Eyewash Station	$\top$								
YARD & FENCE		RATING:	0	1 ;	2	3	4	(Circle One)	
re Extinguisher Charged							<del></del>	· · · · · · · · · · · · · · · · · · ·	
ence Ground Connections	+-							-	
ence Secured	+								
ecurity and Emergency Lights	+	· · · · · · · · · · · · · · · · · · ·							
te Base and Grade	+					-			
anding Water	+		<del></del>						
arning Signs								J i	li I

# ANNUAL SUBSTATION INSPECTION FORM

	MAINTENANCE	Site Item Corrected By	သ													
	MAIN	ate Item Corrected	įα													
Substation	COMMENTS	Rating Criteria  0) Good Condition  1) Good Condition but aging  2) Non-critical Maintenance Required  3) Priority Maintenance Required  4) Urgent Maintenace Required														
		K / KFI scans and checks														
	RIA	Proper identification labels	+-	-	-											
	CRITE	Equipment paint condition	1													
	CTION	Vameplate legible			*		7/10									
spected by	JBSTATION INSPECTION CRITERIA	Battery checks - Intercell strap resistance, Individual cell voltages, Cell specific gravity					Marie and the second se	The second secon	The state of the s		And the contract of the contra		***			A Section of the Sect
nspec	SUBST/	Perform oil and DGA analysis					Se. 42 %	eferal fic			4					
=		Check condition of concrete pads									4	1 200				
		Check equipment for level														
Date		EQUIPMENT LISTING	I ransformer	- I C or regulators	High Voltage Breaker	Fooder CBc / Doctor	code ons / Reciosers			Switches				Control house battery	Transmission line RFI	

### XI TRANSMISSION - ANNUAL INSPECTION GUIDE (con't)

### **RFI CHECK**

- Splices
- Connectors
- Dead Ends
- Switches
- Structures

### XII TRANSMISSION - 5 YEAR INSPECTION GUIDE

### IR SCAN

- Splices
- Connectors
- Dead Ends
- Switches